



# Orion PTS

PRECISION TESTING SOLUTIONS

## OR-MFi20

### Melt Flow Indexer

V1.01

Introducing a brand new range of materials testing equipment from **Orion-PTS**. Melt Flow Index is one of the most widely used parameters for the quality control of polymers and is the mass flow rate (g/10min) of a molten polymer at controlled conditions of temperature and pressure, extruded through a very precise orifice. The MFi20 instrument offered by **Orion PTS** has a dedicated microprocessor and 7" touch screen interface and conforms to Methods A of International Test standards. Extruded samples are cut by the integrated Auto Cut Device at set time intervals for accurate and repeatable sample weights. MFI test results are calculated easily by weighing each cut or the mean weight of a batch of samples and entering the weight into the microprocessor. Test results are automatically displayed on the touch screen display and can be downloaded into the dedicated LABLogic+ software platform supplied with the instrument. High and low test values can be input for internal QA/QC and Stored Test Parameters can easily be recalled from memory for easy test setup.

Supplied as standard the Orion-PTS **MFi20** comes complete with tooling to get you started from switch on including a standard discharge piston, test die and 2.16kg test load. To compliment the instrument a standard cleaning kit is supplied which includes cleaning rod, test die cleaning tool, cotton cleaning cloth and wire bristled brush. The die go/no-go gauge is also supplied to keep check on the die size and a graduated filling cylinder.

Options for the apparatus include, Pneumatic weight loader and Hastelloy barrel, piston and test die for test corrosive materials such as PVC.

The apparatus conforms to ASTM D3364, ASTM D1238, ISO 1133, DIN 53735 amongst others

The apparatus can be supplied in either 110-120v 60 Hz and 220-240v 50 Hz.



Image shown without guard

#### Specifications

- Microprocessor controlled
- 7" touch screen panel
- Ethernet, USB & flash drive connection
- LabLogic+ download Software
- Temp Range - Ambient to 450 DegC
- Dual zone heating
- Temperature accuracy +/-0.1 DegC
- Thermal stability +/- 0.2 DegC
- Timer resolution 0.01 sec
- Automatic sample cut off
- Quick change barrel
- Supplied complete with tooling kit including cleaning tools, levelling device, die go/no-go gauge, standard test die and piston
- Fully traceable certificate of calibration and instrument user manual
- UKCA/CE Certified
- Dimension (CM) - 61.5W x 37D x 57H
- Net Weight (Kg) - 35

#### Options

- Pneumatic Weight Loader
- Test Loads 1.0kg to 21.6kg
- Hastelloy anti corrosive barrel, piston & test die
- Analytical weighing balance